

SABIC[®] HDPE P4200RT

HIGH DENSITY POLYETHYLENE FOR PIPE (PROVISIONAL TECHNICAL DATASHEET)

DESCRIPTION

SABIC HDPE P4200RT is a high-density polyethylene (HDPE) with high melt viscosity for extrusion. The product provides excellent stress crack resistance properties (ESCR) combined with very good long-term hydrostatic strength, high heat & extremely high extraction stability. It is designed to fulfill all the requirements of DIN 16833 / ISO 24033 for PE-RT Type II.

TYPICAL APPLICATIONS

Typical customer applications are underfloor heating and multilayer pipes for heating and plumbing. It provides good ESCR (environmental stress cracking resistance). It is weldable, has very good heat aging resistance & good organoleptic properties. This grade is suitable for drinking water applications.

TYPICAL PROPERTY VALUES

Revision 20191120

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt flow rate (MFR) ⁽¹⁾			
@ 190°C & 5 kg load	0.45	g/10 min	ISO 1133
@ 190°C & 21.6 kg load	9.5	g/10 min	ISO 1133
Density @ 23°C ⁽¹⁾	947	kg/m ³	ISO 1183
MECHANICAL PROPERTIES			
Hardness Shore D ⁽²⁾	59	-	ISO 868
Tensile Strength at Yield ⁽³⁾	22	MPa	ISO 527-2
Tensile Elongation at Yield ⁽³⁾	8	%	ISO 527-2
Tensile modulus ⁽³⁾			
Tensile modulus ⁽³⁾	850	MPa	ISO 899
Charpy Impact Notched @ 23°C ⁽²⁾	24	kJ/m ²	ISO 179
Charpy Impact Notched @ -30°C ⁽²⁾	8	kJ/m ²	ISO 179
MRS Classification ⁽⁴⁾	10	MPa	EN ISO 13479
FNCT, (4.0 MPa, 2% Arkopal N100, 800 C)	>350	hrs	ISO 16770
THERMAL PROPERTIES			
Vicat Softening Point @ 10N (VST/A)	120	°C	ISO 306
Vicat Softening Point @ 50N (VST/B)	70	°C	ISO 306
Oxidation Induction Time (210°C)	>40	min	ISO 11357-6

(1) Typical values & not to be construed as specification limits.

(2) Based on compression-molded sheet

(3) Test specimen according to ISO 527-2 type 1 BA, thickness 2mm with 50mm/min test speed.

(4) MRS classification testing ongoing.

PROCESSING CONDITIONS

Typical processing conditions for P4200RT: Melt temperature: 190-230°

FOOD REGULATION

P4200RT is suitable for Food contact application. Detailed information is provided in relevant Material Safety Datasheet and for additional specific information please contact SABIC local representative for certificate.

STORAGE AND HANDLING

Polyethylene material / compound should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions lead to quality deterioration and inadequate product performance. It is advisable to process PE resin within 6 months after delivery.

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